

**Work Order ID 85418**

June-07-12 2:00:19 PM

**Item ID:** D3275-1

Revision ID:

**Item Name:** Crossbolt Spacer

**Start Date:** 07/06/2012      **Start Qty:** 40.00

**Required Date:** 14/06/2012      **Req'd Qty:** 40.00

**Reference:**

ASAP

**\*85418\***

**Accept**

**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

**Cust Item ID:**

**Customer:**

Approvals: Process Plan: MLJ

Date: 12/06/07 Tooling:

Date:

Run Start \*NR1\*

**QC:**

**Date:** \_\_\_\_\_ **SPC (Y/N):** \_\_\_\_\_

Date:

Stop \*NR2\*

[illegible]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 85418

**\*85418\***

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June-07-12 2:00:19 PM

Item ID: D3275-1

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Crossbolt Spacer

Start Date: 07/06/2012 Start Qty: 40.00

**\*40\***

Cust Item ID:

Required Date: 14/06/2012 Req'd Qty: 40.00

**\*40\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>LG</u>	0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging	***STOCK IN SKIDTUBE CELL***								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

*40 0 12/6/15*

*12/6/18*

*MP 12-06-18*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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# Picklist Print

June-07-12 2:00:23 PM

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Work Order ID: 85418

\*85418\*

Parent Item: D3275-1

\*D3275-1\*

Parent Item Name: Crossbolt Spacer

Start Date: 07/06/2012

Required Date: 14/06/2012

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP Rev:A04.10.19New issueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.3125W.05 8		Purchased	No			100	f	227.4210	0.2666	11.22526			

\*M6061T6T0 3125W 058\*

\*\*

SL 12-06-09

ALUM TUBE .3125 x .058w

Location

Loc Qty

Loc Code

MAT013

227.421

119678

23.421

121910

204

11.3

W/O:		WORK ORDER CHANGES					
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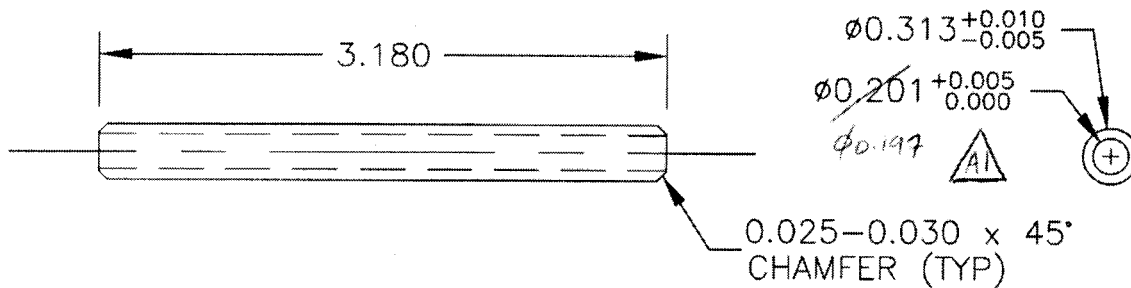
**NOTE:** Date & initial all entries





DESIGN <i>UP</i>	DRAWN BY <i>UP</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3275	REV. A SHEET 1 OF 1
DATE 04.03.10		TITLE CROSS BOLT SPACER	SCALE 1:1
A	04.03.10	NEW ISSUE	
AI	<i>Ref</i> 04.10.19	CHANGE MAT'L SPEC	

RELEASED  
04.06.22 *[Signature]*



### D3275-1 CROSS BOLT SPACER

- 1) MATERIAL: 6061-T6 (QQ-A-200/8 OR QQ-A-225/8)  
(REF DART SPEC. M6061T6R) M6061T6T0.313W.058 *AI*
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY  
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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 85418 MCT  
12/06/07

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